wall portion that may reduce a floating movement of a support shaft due to elastic deformation in three-dimensional directions and a vibration preventing damper forming portion of any one of the casing and the mechanical chassis, mounting the damper housing to said vibration damper forming portion by integrally forming the vibration preventing damper with the any one of the casing and the mechanical chassis without using mechanical fasteners.

2. (Amended) A mechanical chassis including a non-contact reading mechanism for a disc recording medium and a vibration preventing damper attached on a chassis supported in a floating condition through the vibration preventing damper within a casing, comprising a resin portion at the vibration preventing damper forming a portion of the chassis, wherein an opening side end portion made of a resin material of the damper housing provided with a holder portion in a form of a container opened at one end for inserting a support shaft provided in the casing and an elastic wall portion for reducing floating movement of the support shaft due to elastic deformation in three-dimensional directions is fixed to said resin portion, and said vibration preventing damper is formed integrally with said chassis without using mechanical fasteners.

3. (Amended) A mechanical chassis according to claim 2, wherein a hole for communicating air between an inside and an outside of the vibration preventing damper is formed in any portion of the vibration preventing damper forming portion in at least one of the vibration preventing damper and the chassis.

4. (Amended) A mechanical chassis according to claim 2, wherein the holder portion of the damper housing is formed as a bottomed agitating shaft portion for holding the inserted support shaft provided in the casing and viscous fluid for giving an agitating resistance due to viscous fluidization to the agitating shaft portion that moves in accordance with movement of the support shaft is provided within an interior of the vibration preventing damper.

8. (Amended) A mechanical chassis according to any one of claims 2 to 4, wherein a through hole through which the damper housing may be inserted is provided

in the vibration preventing damper forming portion in one of a resin portion of a chassis and a metal chassis, a resin portion of said through hole is provided in a hole edge of said through hole, an outward flange is provided in the damper housing,

under the condition that the one side surface of the outward flange comes in contact with one of a hole edge of the through hole and the resin portion on one side surface of the chassis, the damper housing is fixed to the resin portion and a lid member made of a resin material for closing the opening side end portion of the damper housing is fixed to the outer side surface of the outward flange.

Please add new claims 17-23 as follows:

17. (NEW) A vibration preventing damper and chassis assembly, comprising:

a chassis; and

a vibration preventing damper attached to the chassis as an integral construction without mechanical fasteners.

18. (NEW) A vibration preventing damper and chassis assembly according to claim 17, wherein the chassis and the vibration preventing damper are bonded to each other.

19. (NEW) A vibration preventing damper and chassis assembly according to claim 17, wherein the chassis is fabricated from resin and the vibration preventing damper includes a damper housing having an elastic wall portion formed with an internal agitating sleeve and fabricated from a thermoplastic elastomer, a circumferential wall portion fabricated from resin and integrally formed with the elastic wall portion and a viscous fluid contained in the vibration preventing damper and in contact with the internal agitating sleeve, the chassis is integrally connected to the circumferential wall portion to form a unitary structure with the vibration preventing damper.

20. (NEW) A vibration preventing damper and chassis assembly according to claim 19, wherein the chassis is fabricated from resin, has a through hole formed therethrough and is sized and adapted to receive the damper housing with the circumferential wall portion of the damper housing connected to the chassis as a unitary structure.

21. (NEW) A vibration preventing damper and chassis assembly according to claim 20, wherein the vibration preventing damper includes a lid member connected to the circumferential wall portion for sealing the viscous fluid in the vibration preventing damper.

22. (NEW) A vibration preventing damper and chassis assembly according to claim 20, wherein the vibration preventing damper includes a lid member connected to the circumferential wall portion and the chassis, the lid member sealing the viscous fluid in the vibration preventing damper.

23. (NEW) A vibration preventing damper and chassis assembly according to claim 17, wherein the chassis is fabricated from metal and has a through hole formed therethrough and the vibration preventing damper includes a damper housing having an elastic wall portion formed with an internal agitating sleeve and fabricated from a thermoplastic elastomer, a resin portion fabricated from resin and integrally connected to the chassis forming a ring covering at least an inner periphery of the through hole, a lid member fabricated from resin and a viscous fluid contained in the vibration preventing damper and in contact with the internal agitating sleeve, the elastic wall portion, the resin portion and the lid member yet isolated from the chassis, the elastic wall portion is integrally connected to the resin portion on one side of the chassis and the lid member is integrally connected to the resin portion on an opposite side of the chassis.--